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DIEBNER, Gerard, F.
Greenberg Traurig, LLP
885 Third Avenue
New York, NY 10022
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Applicant

ARION WATER, INC. et al

The International Bureau transmits herewith the following documents:

copy of the international application as published by the International Bureau on under
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(71) Applicant (for all designated States except US): **ARION
WATER, INC.** [US/US]; 67 Willow Avenue, Hyannis, MA
02601 (US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **LIVINGSTON,
Robert, C.** [US/US]; 67 Willow Avenue, Hyannis, MA
02601 (US).

(74) Agent: **DIEBNER, Gerard, F.**; Greenberg Traurig, LLP,
885 Third Avenue, New York, NY 10022 (US).

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(54) Title: ROUGE FREE PHARMACEUTICAL WATER FOR INJECTION (WFI) WATER SYSTEM

(57) Abstract: The present invention relates to rouge (corrosion) free pharmaceutical Water for Injection (WFI) systems. These systems are usually made of 316 stainless steel. Rouge is prevented by using a controlled atmosphere which does not contain carbon dioxide. Preferably, this controlled atmosphere is a mixture of about 80% nitrogen and about 20% oxygen.

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INTERNATIONAL SEARCH REPORT

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PCT/US04/30624

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : B01D 1/26, 1/28, 3/42; C02F 1/04, 1/20.

US CL : 159/17.1, 24.1, DIG.8, DIG.15, DIG.31; 202/174, 176, 182, 267.1; 203/4, 10, 24, 26, 39, 49, 86.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 159/17.1, 24.1, DIG.8, DIG.15, DIG.31; 202/174, 176, 182, 267.1; 203/4, 10, 24, 26, 39, 49, 86, DIG. 17, DIG.18.

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EAST, WEST

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y, P	US 6,733,636 B1 (HEINS) 11 May 2004, see the abstract.	1-3
Y	US 3,766,019 A (TABATA et al) 16 October 1973, see entire document.	1-3
A	US 4,444,675 A (GOELDNER) 24 April 1984, see entire document.	1-11
A	US 3, 218, 241 A (CHECKOVICH) 16 November 1965, see entire document.	1-11

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P.O. Box 1450

Alexandria, Virginia 22313-1450

Facsimile No. (703) 305-3230

Authorized officer

Virginia Manoharan

Telephone No. 571-272-1700